

## **Technical Data Sheet**

### 5-GLUE9017

#### **CHARACTERISTICS**

- Good bonding strength and initial tack
- Excellent low-temperature resistance
- Excellent performance on film laminated materials

#### FIELDS OF APPLICATION

 Widely used for bonding of auto, shoe, electronic device, toy, handcraft, external packaging, etc, especially for film laminated materials

#### **TECHNICAL DATA**

Properties	Specifications	Test Methods
Main ingredients	EVA resin	
Color	White and semi-transparent	
Form	Stick-like solid	
Softening point	<b>≥85</b> ℃	GB/T15332-1994
Peeling strength (180°)	≥80N/2.5cm	GB/T2790-1995
Viscosity (180°C)	9000±2000 mPa⋅s	HG/T3660-1999
Open Time (180*C)	Up to 40 sec	

#### **PACKAGING**

15kgs/net carton

#### **APPLICATION METHOD**

□ Hot melt glue gun(suggest power 60~80W), or melted in hot melt tank(suggest temperature 150~170°C) and then apply on the subject

#### INSTRUCTIONS FOR USE

Suggested working humidity >RH50%.

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## SHELF LIFE AND STORAGE CONDITIONS

- Shall be stored in indoor, cool and dry place, avoid direct sunlight and constant high temperature
- 2 years (sealed)

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