



02 9452-3566

sales@getpacked.com.au

## Technical Data Sheet

### 5-GLUE9016

#### CHARACTERISTICS

- Good bonding strength and initial tack
- Excellent low-temperature resistance
- Excellent performance on film laminated materials

#### FIELDS OF APPLICATION

- Widely used for bonding of auto, shoe, electronic device, toy, handcraft, external packaging, etc, especially for film laminated materials

#### TECHNICAL DATA

Properties	Specifications	Test Methods
Main ingredients	EVA resin	
Color	Clear	
Form	Stick-like solid	
Softening point	≥85°C	GB/T15332-1994
Peeling strength (180°)	≥80N/2.5cm	GB/T2790-1995
Viscosity (180°C)	10000±2000mpa.s	HG/T3660-1999
Open Time (180°C)	Up to 40 sec	

#### PACKAGING

- 15kgs/net carton

#### APPLICATION METHOD

- Hot melt glue gun(suggest power 60~80W), or melted in hot melt tank(suggest temperature 150~170°C) and then apply on the subject

#### INSTRUCTIONS FOR USE

- Suggested working humidity >RH50%.



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#### **SHELF LIFE AND STORAGE CONDITIONS**

- Shall be stored in indoor, cool and dry place, avoid direct sunlight and constant high temperature
- 2 years (sealed)